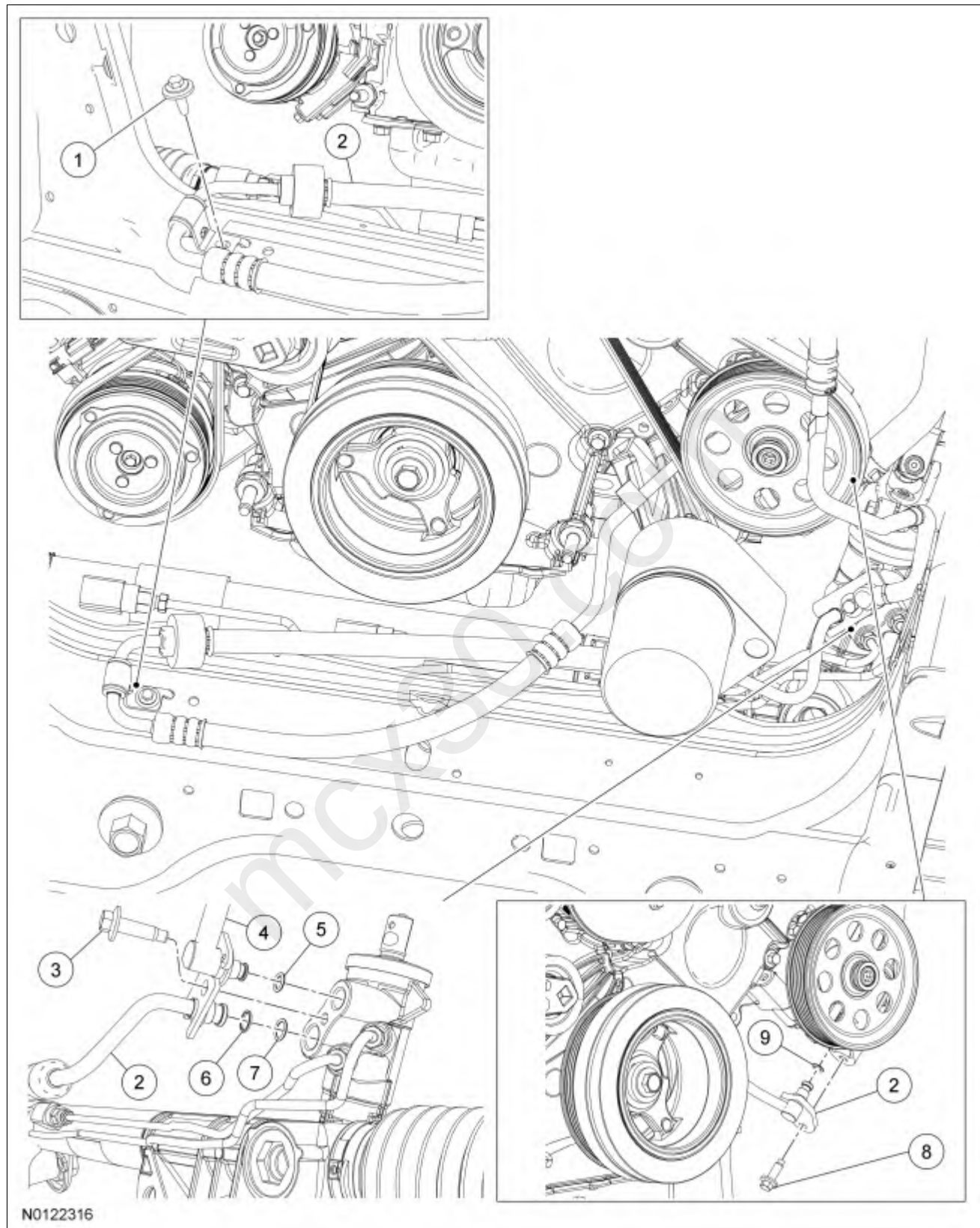


SECTION 211-02: Power Steering
REMOVAL AND INSTALLATION

2014 F-150 Workshop Manual
Procedure revision date: 10/25/2013

Power Steering Pump to Steering Gear Pressure Line

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Item	Part Number	Description
1	W706681	Pressure line bracket-to-crossmember bolt
2	3A719	Pressure line

3	W712679	Steering line clamp plate-to-steering gear bolt
4	3A713C	Return line
5	3F886	Return line O-ring seal (also part of 3A713C)
6	3B602	Back-up O-ring seal
7	3F886	Pressure line-to-gear O-ring seal (also part of 3A719)
8	W714824	Pressure line clamp plate-to-pump bolt
9	3F887	Pressure line-to-pump O-ring seal

Removal and Installation

NOTICE: While repairing the power steering system, care should be taken to prevent the entry of foreign material or failure of the power steering components may result.

1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to [Section 100-02](#).
 2. Detach the wiring harness retainer from the pressure line.
 3. Remove the pressure line clamp plate-to-pump bolt and disconnect the pressure line from the pump.
 - To install, tighten to 25 Nm (18 lb-ft).
 4. Remove the pressure line bracket-to-crossmember bolt.
 - To install, tighten to 7 Nm (62 lb-in).
 5. Remove the steering line clamp plate-to-steering gear bolt, disconnect the lines from the steering gear and remove the pressure line.
 - To install, tighten the steering line clamp plate-to-steering gear bolt to 23 Nm (17 lb-ft).
 6. To install, reverse the removal procedure.
 7. Fill the power steering system. For additional information, refer to [Section 211-00B](#).
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